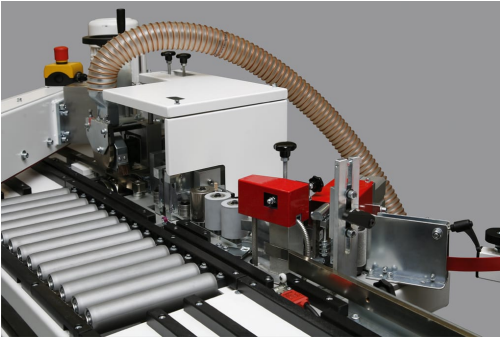


B70K

EDGE BANDING MACHINE

One-sided automatic Edge Banding Machine with direct glue application to straight workpieces (Floor Model). Edging material of all types – i.e. PVC, ABS, melamine and natural wood veneers – can be applied from rolls or pre-cut lengths.





BASIC FEATURES

Machine table fitted with 13 feedrollers for better workpiece guidance

Edging feed-in synchronized with belt feeder

Digital adjustment of edging thickness

Pneumatically operated cut-off knife from roll material

Three pressure rollers

Belt feeding unit 0.25 kW; approx. 1250 mm long; feed speed approx.

6.0m/min.; 50mm wide feed belt consisting of thick, worksurface protective rubber. Digital display for thickness adjustment.

Glue application directly to workpieces: Bottom infeed of glue granules resulting in spill proof glue pot. Quick heat-up time after machine stoppage

Flush trimming unit for front-and back edge. Automatic setting from workpiece, cutting of suitable edging by pneumatic knife.

Router units for flush trimming top and bottom edges with vertical feeler probes and horizontal guides. Reducing adjustments by digital readouts.2

powerful 0.4 kW High frequency motors, variable from 4000 – 18000 RPM , 70mm Ø cutters, 4 wing, Radius 2mm/15° Central Extraction pipe 100 mm Ø,

2 swarf extraction hoods with hose Ø 60 mm

Automatic height adjustment of top router with feed belt

Work table approx. 1800 mm long , Pull-out wide workpiece support bar,

approx. 300 mm extendable

800 mm Ø turntable (for reels)

Technical Data

Machinelength	1800 mm
Workpiece thickness	10 – 50 mm
Workpiece width	min. approx.. 80 mm
Workpiece length	min. approx. 220 mm
Edging thickness	0,4 – 2,0 mm
Electrical connection	400V, 50 Hz, 3Ph + N
Total load	3,8 kW
Air connection	6 bar
Weight – nett	approx. 260 kg
Parting from reel max.	1,0 x 55 mm, 2 x 45 mm
Heat output glue pot	2,7 kW
Heat-up time	approx. 10 minutes
Working height	approx. 880 mm
Dimensions	approx.. 1800 x 700 x 1300 mm without turntable Ø 800



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The technical data is a guide line only – our products are being constantly updated and we reserve the right to alter specifications, therefore the illustrations may vary from the actual machines from time to time. We reserve the right to alter the construction of our machines.